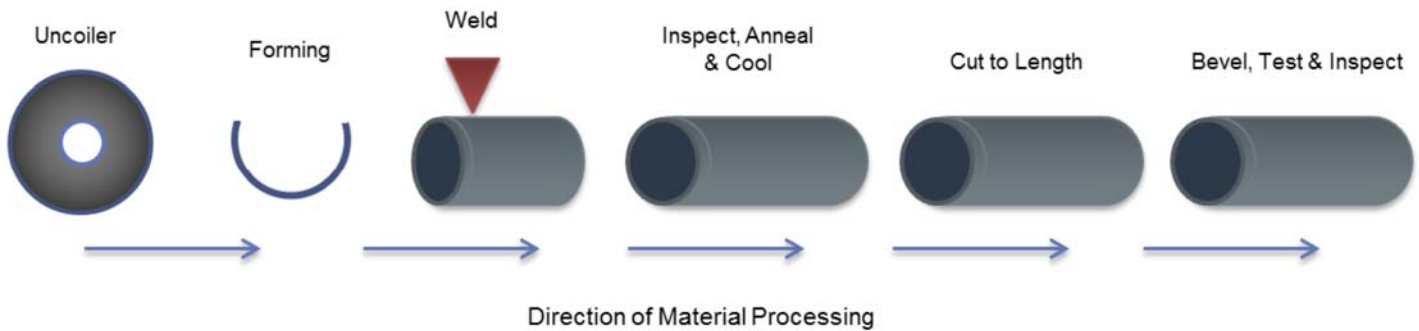




ERW Pipe Mills

MAIN SPECIFICATIONS

	#1 Pipe Mill	#2 Pipe Mill
Start Up:	1986	2014
Capacity:	145,000 Tons / Year	400,000 Tons / Year
Diameter	4-1/2 inches to 16 inches	8-5/8 inches to 24 inches
Wall Thickness	0.156 inches to 0.406 inches	0.156 inches to 0.750 inches
Specifications	API-5L in Grades to X-70, PSL2 CSA 245.1 (equivalent API-5L grades) ASTM/ASME A53 Grade B	API-5L in Grades to X- \bar{I} €, PSL2 CSA 245.1 (equivalent API-5L grades) ASTM/ASME A53 Grade B ASTM A252
Lengths	Up to 60 feet	Up to 80 feet



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